



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1701

Job Sheet 175484



Part No: 647.1701

Job Qty: 1 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER DWG DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Stores/Pkg-1		APR 05 2018
110	Packaging	1 pcs	4/12/18	4/12/18	0.00	0.00	Packaging1-1		APR 05 2018
120	Small Fab	1 pcs	4/12/18	4/12/18	0.00	0.41	Small Fab-1		JAS 38
130	QC	1 pcs	4/12/18	4/12/18	0.00	0.00	QC5		JAS 38
190	Small Fab	1 pcs	4/13/18	4/13/18	0.00	0.41	Small Fab-1		JAS 38
200	QC	1 pcs	4/13/18	4/13/18	0.00	0.00	QC5		JAS 38
210	Packaging	1 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-1		APR 06 2018
220	QC21-SA	1 Ea	4/13/18	4/13/18	0.00	0.00	QC21		APR 06 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***

***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: ***

190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	1 Ea (1 ea)	90-Start up Operation	5041753
647.1713	Spacer	1 Ea (1 ea)	90-Start up Operation	5031909
CR3213-4-4	Rivet, Cherry	22 Ea (22 ea)	90-Start up Operation	5019366
MS21042-3	Nut	1 Ea (1 ea)	90-Start up Operation	5027548
MS27039-1-14	Screw	1 Ea (1 ea)	90-Start up Operation	F124 326-4
NAS1149F0332P	Washer	2 Ea (2 ea)	90-Start up Operation	M133709-272
647.1710	Plate	1 Ea (1 ea)	90-Start up Operation	5016706 F1428
647.1711	Plate	1 Ea (1 ea)	90-Start up Operation	145 348X1



Container No: S058518



Part: 647.1701

Job No: 175484

Serial No/Batch: S058518

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/05/18

2264

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1710	1	11	0
	647.1711	1	7	0
	647.1712	1	33	0
	647.1713	1	24	0
	CR3213-4-4	22	736	0
	MS21042-3	1	266	0
	MS27039-1-14	1	489	0
	NAS1149F0332P	2	3,371	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002264	S058517	647.1710	Plate	f161728	CCK044	1
002264	S058516	647.1711	Plate	f145348	CCK044	1
002264	S058515	647.1712	Gusset	s041753	CCK031	1
002264	S058514	647.1713	Spacer	s031908	CCK107	1
002264	S058513	CR3213-4-4	Rivet, Cherry	s019368	ST319	22
002264	S058512	MS21042-3	Nut	s027548	ST304	1
002264	S058511	MS27039-1-14	Screw	f124326-4	ST280	1
002264	S058510	NAS1149F0332P	Washer	m133709-272	ST262	2

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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90	Start up Operation	1 Ea		4/12/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	1 pcs		4/12/18	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		4/12/18	0.00	0.41	Small Fab-1		
130	QC	1 pcs		4/12/18	0.00	0.00	QC5		
190	Small Fab	1 pcs		4/13/18	0.00	0.41	Small Fab-1		
200	QC	1 pcs		4/13/18	0.00	0.00	QC5		
210	Packaging	1 pcs		4/13/18	0.00	0.00	Packaging3-1		
220	QC21-SA	1 Ea		4/13/18	0.00	0.00	QC21		

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190 - ASSEMBLE AS PER DWG

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.1915	Rivet (CR3213-4-4)	22 (22 ea)	90-Start up Operation	
647.1712	Gusset	1 Ea (1 ea)	90-Start up Operation	
647.1710	Plate	1 Ea (1 ea)	90-Start up Operation	
647.1711	Plate	1 Ea (1 ea)	90-Start up Operation	
601.1607	Washer, Cad Only Required	2 pcs (2 ea)	190-Small Fab	
601.1622	Screw	1 (1 ea)	190-Small Fab	
647.1713	Spacer	1 Ea (1 ea)	190-Small Fab	
MS21042-3	Nut	1 Ea (1 ea)	190-Small Fab	

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	601.1915 <i>CR3213-4-4</i>	22	0	0
	647.1710	1	11	0
	647.1711	1	7	0
	647.1712	1	33	0
190-Small Fab	601.1607	2	1	0
	601.1622 <i>MS27039-1-14</i>	1	0	0
	647.1713	1	24	0
	MS21042-3	1	266	0
Part Specifications				
Specifications could not be found.				

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